1. A gearbox comprising,

1

- a plurality of shafts each shaft having a gear for forming a gearset between adjacent
- 3 shafts in the gearbox, wherein all the gears are sized having ratios varying by degrees in of a
- 4 common ratio in a geometric sequence.
- 1 2. A gearbox as in claim 1 wherein,
- 2 the separation in the degree of difference of the common ratio in the geometric sequence
- 3 for all gearset ratios between an adjacent pair of shafts is the same.
- 1 3. A gearbox as in claim 2 wherein,
- 2 the degree of separation of the common ratio of the gearsets between the pairs of shafts is
- 3 calculated by first dividing the number of gearset combinations of forward speeds in the gearbox
- 4 by the number of gearsets between two shafts, where the number of gearsets is two or more, to
- 5 determine the common ratio of the gearsets between that pair of shafts,
- 6 then determining degree of separation of the common ratio of the gearsets between the
- 7 next pair of shafts by the number of degrees of common ratio from the prior pair of shafts
- 8 divided by number of gearsets between next pair of shafts until all shaft pairs are calculated and
- 9 wherein the degree of separation of the common ratio of the gearsets in the last pair of shafts
- 10 calculated may have only 1 gearset between them.
- 1 4. A gearbox as in claim 2 wherein,
- 2 the gearset ratio values for the gearsets between each shaft are chosen such that a
- 3 combination of the gearsets selected in the gearbox yields an input to output ratio of 1 to 1 for
- 4 the gearbox.
- 1 5. A gearbox as in claim 4 wherein,
- a join gear on a shaft engages a first pinion on a first shaft and a second pinion on a
- 3 second shaft such that the join gear is part of two gearsets.
- 1 6. A gearbox as in claim 5 wherein,
- a pair of adjacent join gears on a shaft employs an addendum modification shaft to
- account for the difference in spacing between the shafts due to different gear sizes in the gearsets
- 4 such that the gear teeth all mesh properly.
- 1 7. A gearbox as in claim 2 wherein,
- a reverse pinion engages a shaft for providing one or more reverse speeds.

- 1 8. A gearbox as in claim 2 wherein,
- 2 a differencial is affixed to at least one shaft.
- 1 9. A gearbox as in claim 2 wherein,
- 2 the gearbox has a frame member.
- 1 10. A gearbox as in claim 2 wherein,
- 2 the gearbox has more than one frame member.
- 1 11. A gearbox as in claim 2 wherein,
- 2 at least one shaft has two outward ends extending from the gearbox for connecting to
- 3 other objects.
- 1 12. A gearbox as in claim 11 wherein,
- 2 the gears in the gearbox have teeth on opposite sides and the shaft can be turned around
- 3 in the gearbox to engage the teeth on the opposite side of the gear.
- 1 13. A gearbox as in claim 2 wherein,
- 2 the gearbox has at least one shaft that is a split with a clutch to connect the split shafts.
- 1 14. A gearbox as in claim 2 having,
- 2 5 shafts with 4 sets of gearsets between 4 pair of shafts, wherein the first set of gearsets
- 3 has 2 gearsets, the second set of gearsets has 2 gearsets, the third set of gearsets has 2 gearsets.
- 4 and the fourth set of gearsets has 3 gearsets, to produce a gearbox having 24 forward speeds
- 5 when one gearset is selected from between each pair of shafts.
- 1 15. A gearbox as in claim 2 having,
- 4 shafts with 3 sets of gearsets between 3 pair of shafts, wherein the first set of gearsets
- has 2 gearsets, the second set of gearsets has 3 gearsets, the third set of gearsets has 4 gearsets, to
- 4 produce a gearbox having 24 forward speeds when one gearset is selected from between each
- 5 pair of shafts.
- 1 16. A gearbox as in claim 2 having,
- 4 shafts with 3 sets of gearsets between 3 pair of shafts, wherein the first set of gearsets
- 3 has 2 gearset, the second set of gearsets has 2 gearsets, and the third set of gearsets has 6
- 4 gearsets, to produce a gearbox having 24 forward speeds when one gearset is selected from
- 5 between each pair of shafts.

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- 2 5 shafts with 4 sets of gearsets between 4 pair of shafts, wherein the first set of gearsets
- 3 has 1 gearset, the second set of gearsets has 1 gearset, the third set of gearsets has 3 gearsets, and
- 4 the fourth set of gearsets has 8 gearsets, to produce a gearbox having 24 forward speeds when
- 5 one gearset is selected from between each pair of shafts.
- 1 18. A gearbox as in claim 2 having,
- 2 3 shafts with 2 sets of gearsets between 2 pair of shafts, wherein the first set of gearsets
- 3 has 4 gearset, and the second set of gearsets has 6 gearset, to produce a gearbox having 24
- 4 forward speeds when one gearset is selected from between each pair of shafts.
- 1 19. A gearbox as in claim 2 having,
- 2 5 shafts with 4 sets of gearsets between 4 pair of shafts, wherein the first set of gearsets
- 3 has 1 gearset, the second set of gearsets has 2 gearset, the third set of gearsets has 3 gearsets, and
- 4 the fourth set of gearsets has 4 gearsets, with one shaft being a split shaft with at least one gearset
- 5 on each side of the split shaft to produce a gearbox having 36 forward speeds when one gearset is
- 6 selected from between each pair of shafts.
- 1 20. A method for selecting gear sizes for gearsets in a gearbox comprising:
- 2 selecting a value for a term to be used in a geometric ratio of the gear sizes,
- 3 selecting the number of gears produced by the gearbox,
- 4 selecting the number of shafts in the gearbox,
- 5 selecting the number of gearsets between each pair of shafts in the gearbox,
- 6 determining the degree of difference of the term in the geometric sequence of the gearsets
- 7 in each pair of shafts by dividing the number of gearsets into the number of gears in the gearbox
- 8 for the first pair of shafts and then dividing the remainder by the number of gearsets between the
- 9 next pair of shafts and repeating the process for each pair of shafts starting with the highest
- 10 remaining number of gearsets between each shaft,
- selecting the value of each gearset with maintaining the degree of difference for each pair
- of shafts.

13

1 21. A method for selecting gear sizes for gearsets in a gearbox as in claim 20 with the 2 additional step of,

selecting the values of each gearset such that the gearbox produces an input to output ratio of 1 to 1.

1